

Application Summary of Turning Grades

Workpiece	ISO	Coated		Uncoated	Cermets
		CVD	PVD		
P Steel	01	A1115			P91TF
	10	A1125	A3125		
	20	A1225			
	30	A1135			
	40				
M Stainless Steel	01		S3115		P91TF
	10		M3115		
	20	M1125	M3125		
	30				
	40				
K Cast Iron	01				P91TF
	10	C1115			
	20	C1120			
	30	C1125	C1130		
	40				
N Nonferrous Metal	01			N9115	
	10				
	20			N9125	
	30			N9135	
	40				
S HRSA	01		S3115		
	10				
	20				
	30				
	40				
H High Hardness Material	01				
	10				
	20				
	30				
	40				